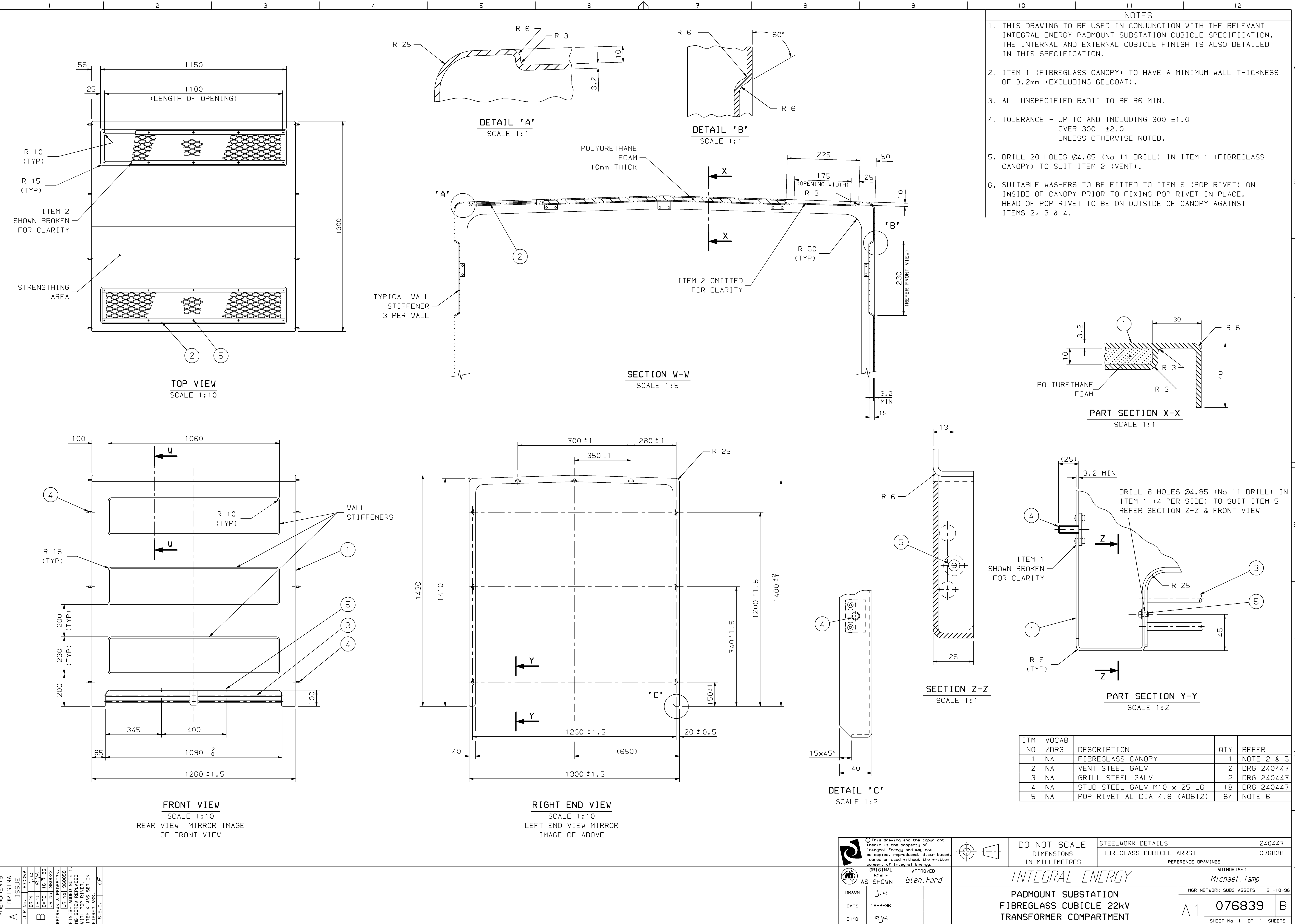
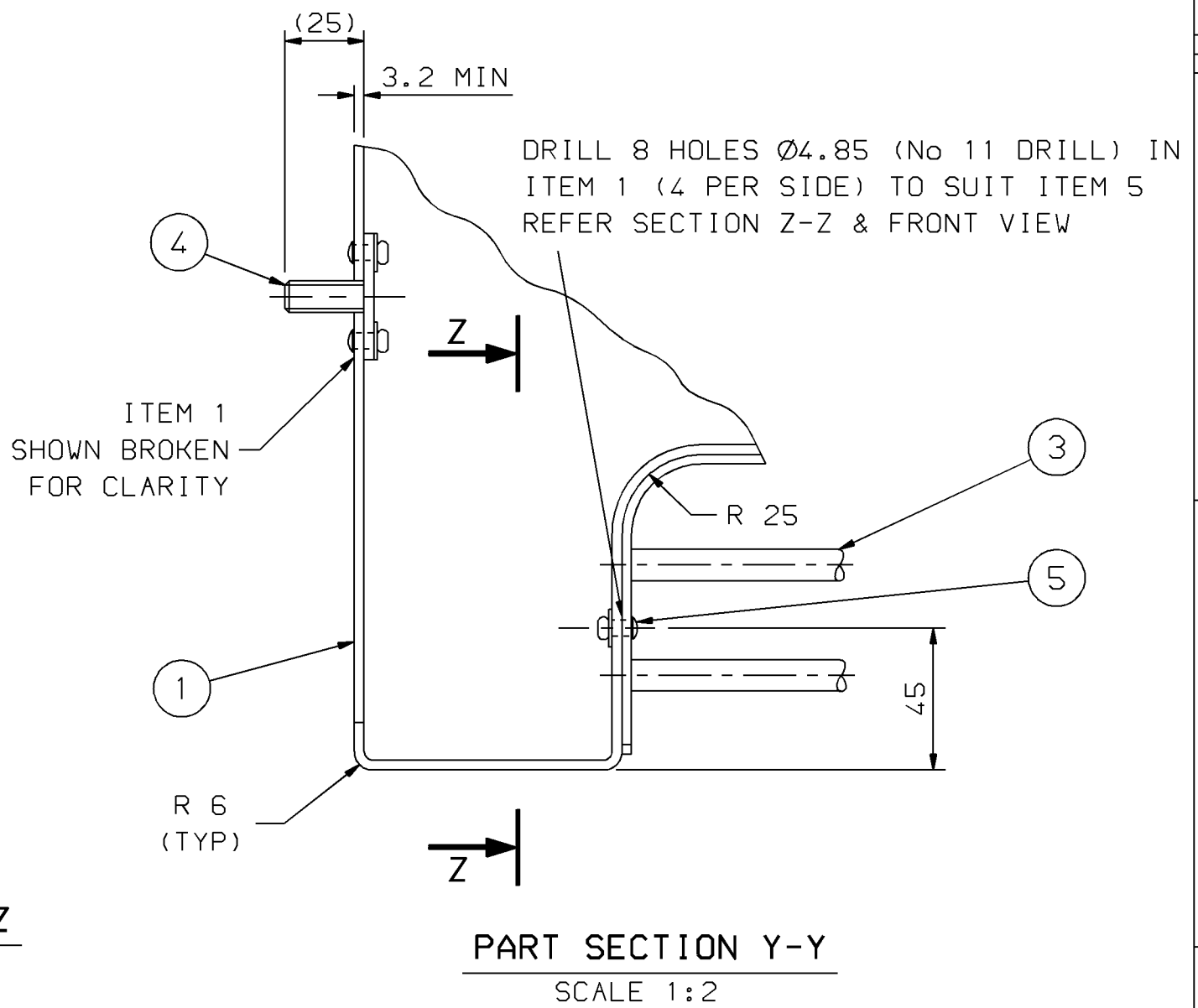
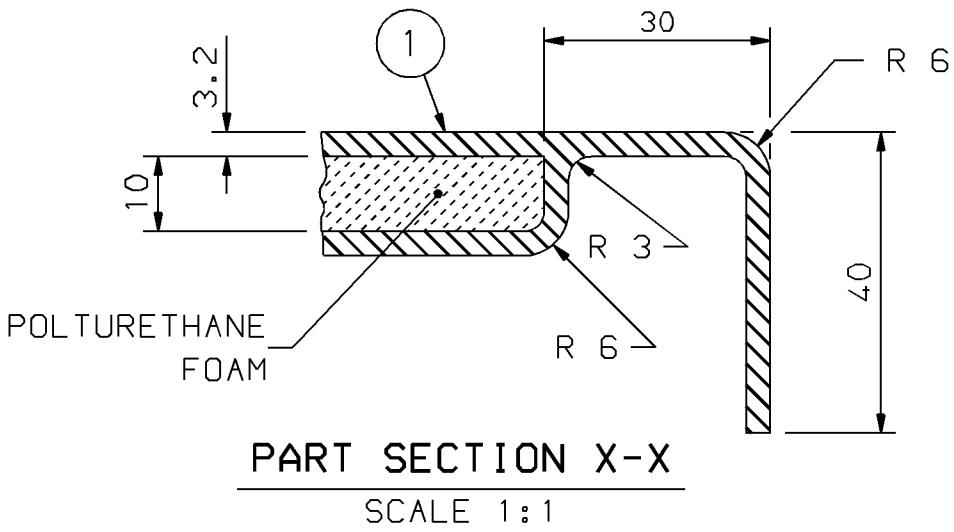




- NOTES
1. THIS DRAWING TO BE USED IN CONJUNCTION WITH THE RELEVANT INTEGRAL ENERGY PADMOUNT SUBSTATION CUBICLE SPECIFICATION. THE INTERNAL AND EXTERNAL CUBICLE FINISH IS ALSO DETAILED IN THIS SPECIFICATION.
 2. ITEM 1 (FIBREGLASS CANOPY) TO HAVE A MINIMUM WALL THICKNESS OF 3.2mm (EXCLUDING GELCOAT).
 3. ALL UNSPECIFIED RADII TO BE R6 MIN.
 4. TOLERANCE - UP TO AND INCLUDING 300 ± 1.0
OVER 300 ± 2.0
UNLESS OTHERWISE NOTED.
 5. DRILL 20 HOLES $\varnothing 4.85$ (No 11 DRILL) IN ITEM 1 (FIBREGLASS CANOPY) TO SUIT ITEM 2 (VENT).
 6. SUITABLE WASHERS TO BE FITTED TO ITEM 5 (POP RIVET) ON INSIDE OF CANOPY PRIOR TO FIXING POP RIVET IN PLACE. HEAD OF POP RIVET TO BE ON OUTSIDE OF CANOPY AGAINST ITEMS 2, 3 & 4.



ITM NO	VOCAB /DRG	DESCRIPTION	QTY	REFER
1	NA	FIBREGLASS CANOPY	1	NOTE 2 & 5
2	NA	VENT STEEL GALV	2	DRG 240447
3	NA	GRILL STEEL GALV	2	DRG 240447
4	NA	STUD STEEL GALV M10 x 25 LG	18	DRG 240447
5	NA	POP RIVET AL DIA 4.8 (ADG12)	64	NOTE 6



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ORIGINAL SCALE AS SHOWN

APPROVED
Glen Ford

DO NOT SCALE DIMENSIONS IN MILLIMETRES

STEELWORK DETAILS
FIBREGLASS CUBICLE ARRGIT

INTEGRAL ENERGY

PADMOUNT SUBSTATION
FIBREGLASS CUBICLE 22kV
TRANSFORMER COMPARTMENT

240447
076838

REFERENCE DRAWINGS

AUTHORISED
Michael . Tamp

MGR NETWORK SUBS ASSETS 21-10-96

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SHEET No 1 OF 1 SHEETS