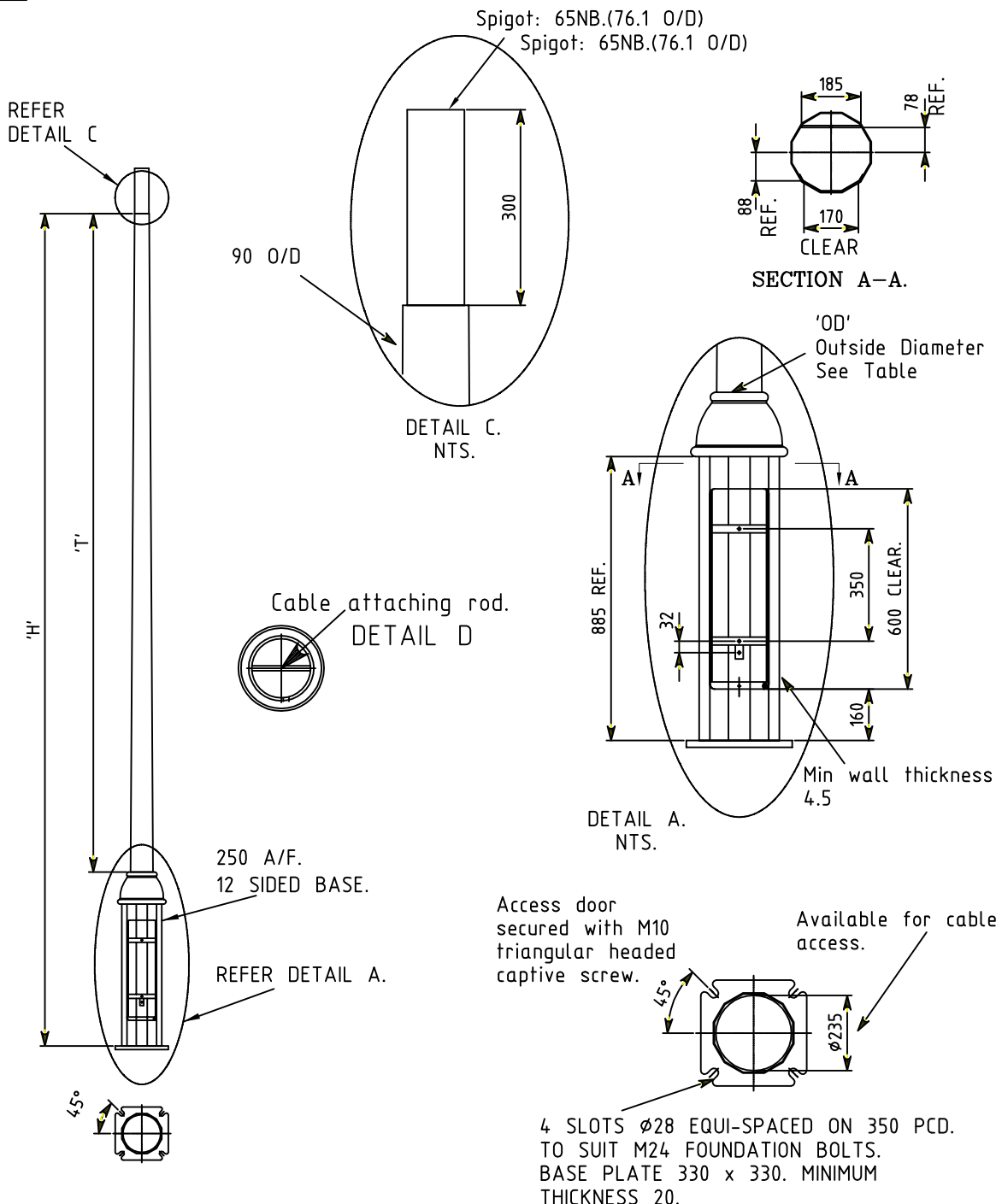


AMENDMENTS	
A	ORIGINAL ISSUE
B	STOCKCODES ADDED.
C	TITLE BLOCK AND PRIOR CHANGES.
D	MINOR CHANGES TO DRAWING LAYOUT.

NOTES:

1. ALL STEEL PLATES TO CONFORM TO AS 3678 GRADE 250 U.O.N.
2. ALL STEEL BARS AND SECTIONS TO CONFORM TO AS 3679 GRADE 250 U.O.N.
3. ALL FILLET WELDS TO BE 6mm CONTINUOUS U.O.N. AND ARE TO CONFORM TO AS 1554, PART 1, CATEGORY G.P. U.O.N.
4. ALL SHARP EDGES AND BURRS TO BE REMOVED.
5. ALL TAPER LOCK JOINT LENGTHS ARE NOMINAL U.O.N.
6. ALL STEEL TO BE FULLY HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AS/NZ 4680.
7. SECTIONS TO BE STAGGERED DURING ASSEMBLY TO PREVENT SEAM WELDS LINING UP.

COLUMN	'H'	'OD'	'T'	STOCKCODE
IE 4.5 BENT	4189	129	3104	1545136
IE 5.5 BENT	5189	141	4104	1545144
IE 7.0 BENT	6689	160	5605	1545151



ORIGINAL SCALE	APPROVED BH
DRAWN PW	-
DATE 11.4.01	-
BYD PA	-



Endeavour Energy

BENTLEY COLUMN
GENERAL DETAIL

REFERENCE DRAWINGS	
DO NOT SCALE DIMENSIONS IN MILLIMETRES	AUTHORISED W. Isley
MANAGER ASSET ENGINEERING	11.4.01
A4	262716 D
SHEET No 1 OF 1 SHEETS	