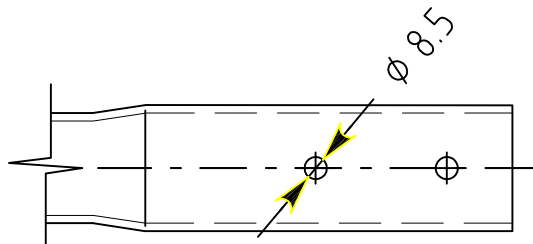


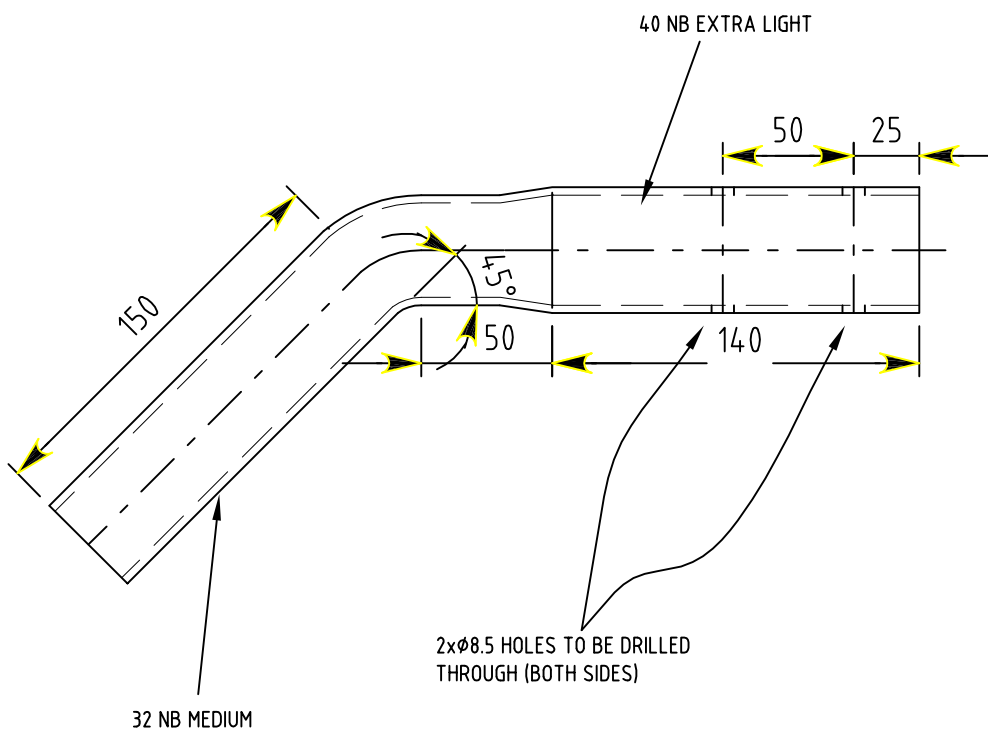
AMENDMENTS	
A	ORIGINAL ISSUE
B	DRN VOTTA CHD B.H. DATE 17.3.2009 UR No
Revised and title modified.	
C	DRN B.H. CHD D.H. DATE 12.4.2010 UR No
Revised drawing frame	
M.A.E. J.P.	

NOTES:

1. ALL STEEL PIPES TO CONFORM TO AS 1163 GRADE 250 U.N.O.
2. ALL WELDS TO BE CONTINUOUS FILLET AND CONFORM WITH AS 1554.
3. ALL SHARP EDGES AND BURRS TO BE REMOVED.
4. ALL STEEL TO BE FULLY HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AS4680.
5. TO BE SUPPLIED WITH M6x60 HEX HEAD SCREWS AND M6 NYLOCK NUT WITH PLAIN AND SPRING WASHERS.



FRONT VIEW



2xØ8.5 HOLES TO BE DRILLED THROUGH (BOTH SIDES)

		REFERENCE DRAWINGS DO NOT SCALE DIMENSIONS IN MILLIMETRES		AUTHORISED W. ISLEY MANAGER DISTRIBUTION ENGINEERING 17.4.2009	
ORIGINAL SCALE APPROVED S. TURKI		LUMINAIRE 45° SPIGOT ADAPTOR GENERAL DETAIL		A4 287047 SHEET No 1 OF 1 SHEETS	
DRAWN B.J.H. DATE 2.3.04 CHD B.H.	APPROVED S. TURKI				