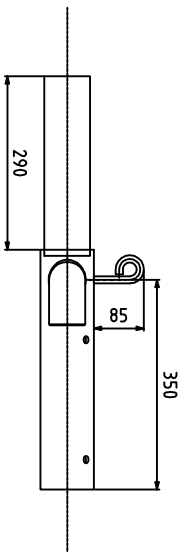
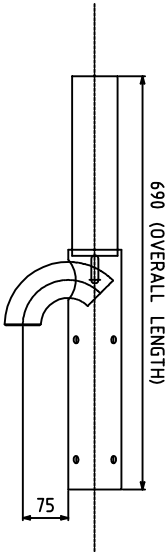
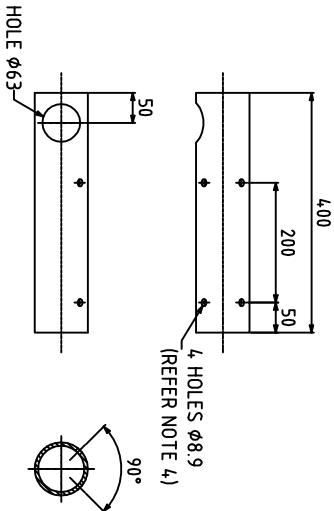


AMENDMENTS		1	2	3	4	5	6	7	8
A	ORIGINAL ISSUE	NOTES							
1		1. ALL WELDED CONSTRUCTION TO BE USED THROUGHOUT UNLESS SHOWN OTHERWISE. WELD SYMBOLS COMPLY WITH AS 1101 PT. 3							
B	MINOR CHANGES TO DRAWING LAYOUT	2. ALL SHARP EDGES AND BURS TO BE REMOVED.							
3		FINISH:							
		4. FABRICATION ADAPTOR TO BE HOT DIP GALVANISED IN ACCORDANCE WITH AS 1214.							
		5. TO BE SUPPLIED FITTED WITH 4 off M10 x 20 SOCKET HEADED SS SET SCREWS.							
		ITEM	QTY	DESCRIPTION				STOCK REF	
		1	1	STEEL PIPE 65 NB x 3.2 WALL x 300 LG. - LIGHT BLACK				-	
		2	1	STEEL PIPE 80 NB x 5.9 WALL x 400 LG. - EXTRA HEAVY BLACK				-	
		3	1	STEEL ROUND BAR $\phi 12$ x 155 LG.				-	
		4	1	STEEL BUTT FITTING 50 NB 180° LONG RAD. - STD. WEIGHT BLACK				-	

1. ALL WELDED CONSTRUCTION TO BE USED THROUGHOUT UNLESS SHOWN OTHERWISE. WELD SYMBOLS COMPLY WITH AS 1101 PT. 3
2. ALL SHARP EDGES AND BURS TO BE REMOVED.
3. FINISH: AFTER FABRICATION, ADAPTOR TO BE HOT DIP GALVANISED IN ACCORDANCE WITH AS/NZS 4680.
4. FOUR HOLES $\phi 8.9$ INCLUDES 0.4mm DIAMETRAL ALLOWANCE FOR GALVANISING IN ACCORDANCE WITH AS 1214.
5. TO BE SUPPLIED FITTED WITH 4 off M10 x 20 SOCKET HEADED SS SET SCREWS.

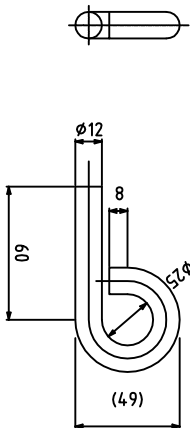


ARRANGEMENT

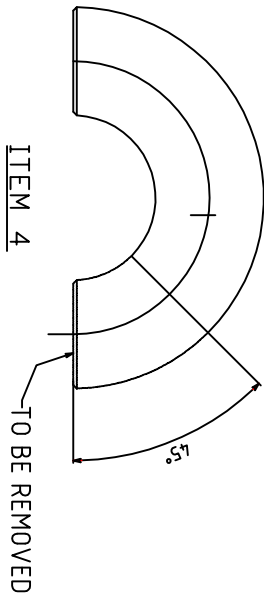


ITEM 2

SECTION X-X



ITEM 3



ITEM 4

		AERIAL SERVICE ADAPTOR ARRANGEMENT AND DETAILS	
DO NOT SCALE		REFERENCE DRAWINGS	
DIMENSIONS IN MILLIMETRES		W. ISLEY	
DRAWN		P. JB	
DATE		23.06	
CWB		IM	
A4		302784	
SHEET No 1		OF 1 SHEETS	