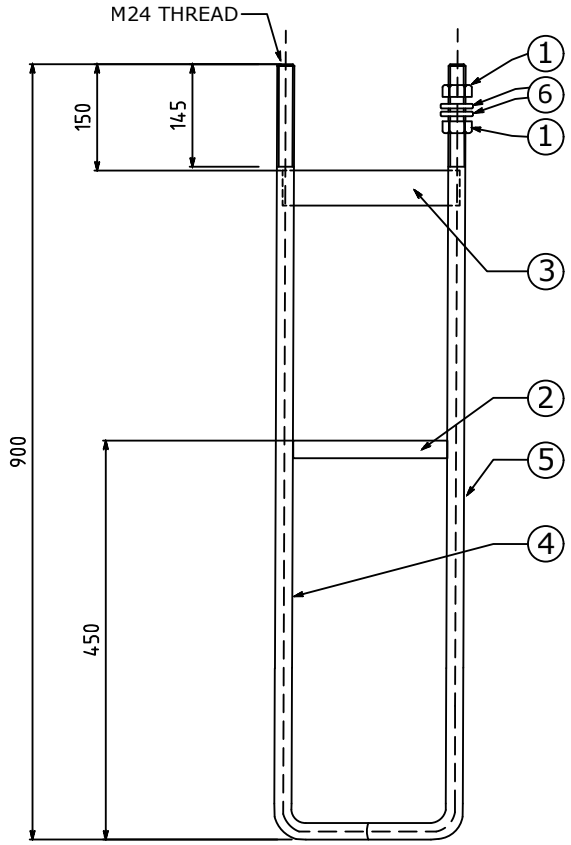
AMENDMENTS	
A	ORIGINAL ISSUE
B	DR'N BIB; CH'D D.H.; DATE 11.11.10; JR No - -
	CHANGES TO DRAWING LAYOUT
C	M.A.E. I.P.; DR'N S.F; CH'D E.W; DATE 25-11-24; JR No N/A
	REPLACED STOCK CODE BY MATERIAL NO.
	EDM K.S

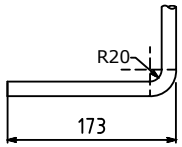
NOTES:

1. ALL MATERIAL & FABRICATION TO BE IN ACCORDANCE WITH 'STEEL STRUCTURES CODE' AS1250.
2. SCREW THREAD ON ITEMS NO. 1, NO. 4 & NO. 5 TO CONFORM TO AS1275 'METRIC SCREW THREADS FOR FASTENERS' & TO HAVE A CLASS 6H/6G FIT.
3. ALL COMPONENTS TO BE HOT DIP GALVANISED TO AS1650 'GALVANISED COATINGS ON FERROUS ARTICLES' AFTER FABRICATION EXCEPT ITEN NO. 2 & THREADED PORTION OF ITEMS NO. 8 & NO. 9 WHICH MUST COMPLY WITH AS1214 ' HOT DIP GALVANISED COATINGS ON FASTENERS (METRIC COARSE THREAD SERIES)'.
4. SCREW THREADS ON ITEMS NO. 1, NO. 4 & NO. 5 TO BE LIGHTING OILED PRIOR TO ASSEMBLY.

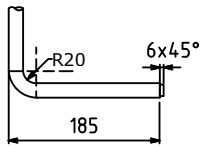
ITEM	DESCRIPTION	QTY
6	WASHER STEEL SQUARE GALV 24	8
5	STEEL ROD ø24	2
4	STEEL ROD ø24	2
3	STEEL FLAT BAR 50 x 6	4
2	STEEL FLAT BAR 25 x 3	4
1	NUT STEEL HEX GALV M24	8



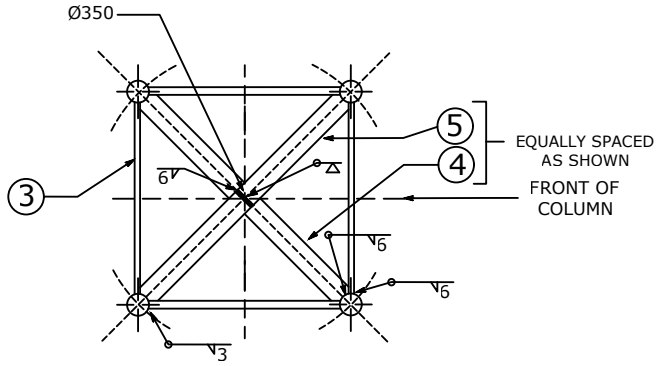
ELEVATION



ITEM 8
BENDING DETAIL



ITEM 9
BENDING DETAIL



PLAN

MATERIAL NO: 1000000504

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ORIGINAL SCALE		APPROVED	BH
DRAWN	PW		
DATE	29.6.01		
CH'D	PA		

Endeavour Energy

REFERENCE DRAWINGS

DO NOT SCALE
DIMENSIONS IN MILLIMETRES

AUTHORISED
W. ISLEY
MANAGER ASSET ENGINEERING 29.6.01

UNIVERSAL RAGBOLT ASSEMBLY
FABRICATION DETAILS

A4 263982 C

SHEET No 1 OF 1 SHEETS