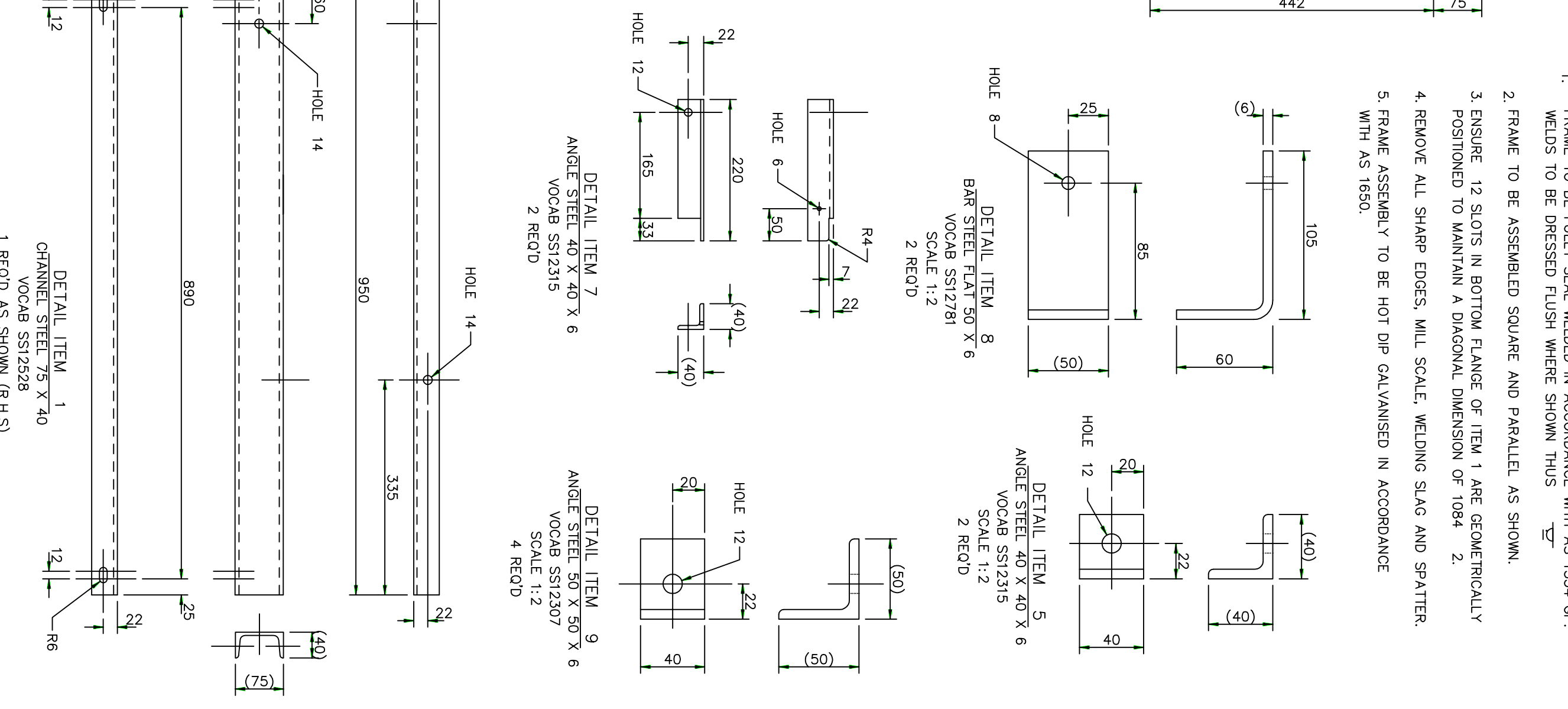
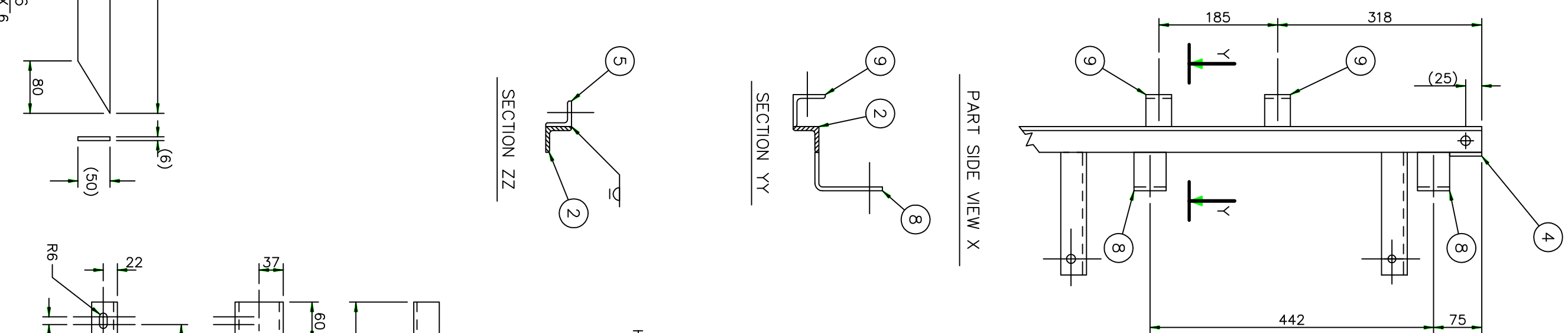
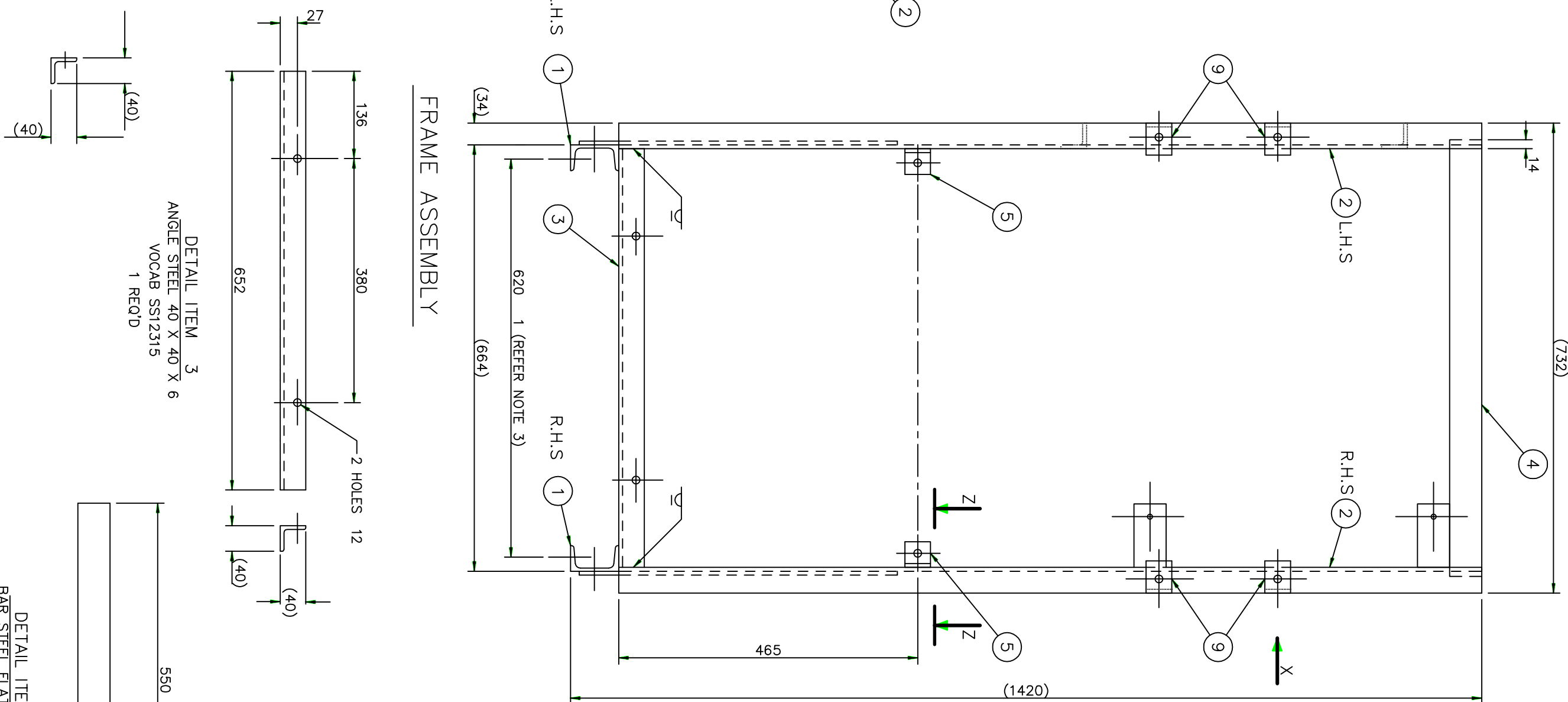
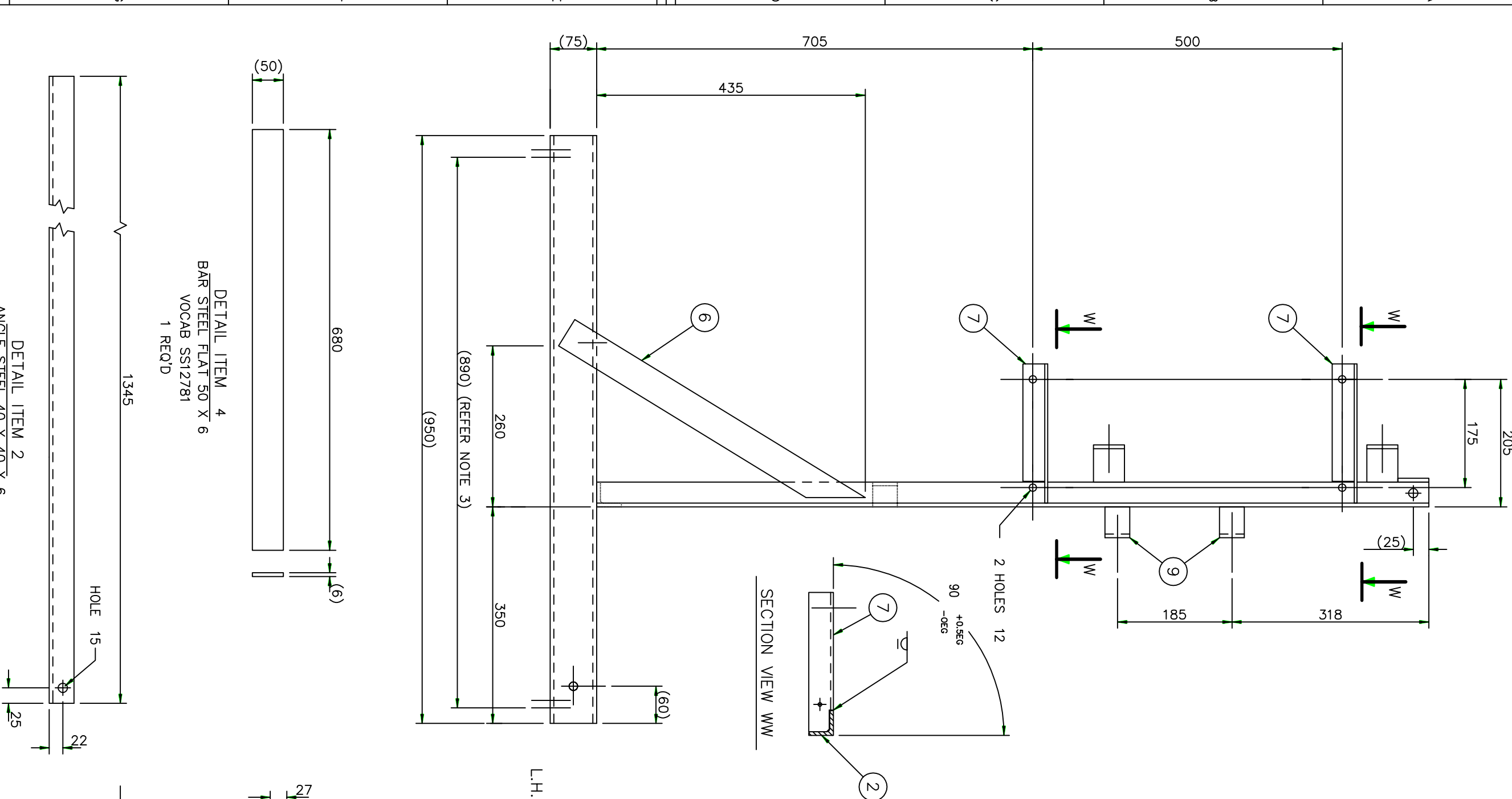
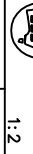


AMENDMENTS		
	A	ORIGINAL ISSUE
	J R N O	920247
B	DR/N	<i>0.32</i>
	CR/D	<i>0.32</i>
	DATE	04-12-92
	JR N	920278
ITEM 8 REDESIGNED, 5 M 50 X 50 ANGLE. 6 HOLE ADDED TO S.D.M.		
C	DR/N	<i>0.2</i>
	CR/D	<i>0.21</i>
	DATE	20-10-93
	JR N	930199
15X20 SLOTS IN ITEM 1 WERE 15 HOLES. 15 HOLES ADDED TO ITEM 2 TITLE REVISED.		
	M.S.D.	<i>50</i>
D	DR/N	<i>0.32</i>
	CR/D	<i>0.32</i>
	DATE	19-8-94
	JR N	94011
90 TOLERANCED DIM ADDED TO SECT WW.		
	M.S.D.	<i>30.</i>
E	DR/N	<i>0.32</i>
	CR/D	<i>0.32</i>
	DATE	11-11-95
	JR N	950220
12X24 SLOTS IN ITEM 1 WERE 15X35 SLOTS AT 880 CTRS. DIM 25 WAS 15. DIM 335 WAS 325. DIM 40 WAS 930. DIM 350 WAS 940. DIM 60 WAS 50 NOTE 3 REVISED.		
	S.D.M.	<i>15</i>
F	DR/N	<i>0.32</i>
	CR/D	<i>0.32</i>
	DATE	13-6-96
	JR N	950112
2 HOLES 6 DELETED FROM ITEM 2 L.H.S.		
	M.S.S.	<i>5</i>



1. FRAME TO BE FULLY SEAL WELDED IN ACCORDANCE WITH AS 1554 GP. NO LIPS
WELDS TO BE DRESSED FLUSH WHERE SHOWN. THUS 
2. FRAME TO BE ASSEMBLED SQUARE AND PARALLEL AS SHOWN.
3. ENSURE 12 SLOTS IN BOTTOM FLANGE OF ITEM 1 ARE GEOMETRICALLY POSITIONED TO MAINTAIN A DIAGONAL DIMENSION OF 1084. 2.
4. REMOVE ALL SHARP EDGES, MILL SCALE, WELDING SLAG AND SPATTER.
5. FRAME ASSEMBLY TO BE HOT DIP GALVANISED IN ACCORDANCE WITH AS 1650.

 © The drawing and the copyright Endeavour Energy and may not be reproduced, stored in a retrieval system or used without the written consent of Endeavour Energy.						ORIGINAL SCALE 1:2 1:5	APPROVED C.Hoyle		
DRAWN RAM									
DATE 23-11-92									
CHD 0.22									
 Endeavour Energy									
11kV PADMOUNT SUBSTATION STROMBERG LV SWITCHGEAR FRAME FABRICATION DETAIL									
DO NOT SCALE DIMENSIONS IN MILLIMETRES									
REFERENCE DRAWINGS									
11kV PM SUB STROMBERG LV SCGFAS FRAME ABBOT									
073230									
AUTHORISED D.B.Britten/CH									
ASSIST. G.M. ENG.									
23-11-92									
A1									
075231									
F									
SHEET No. 1 OF 1 SHEETS									