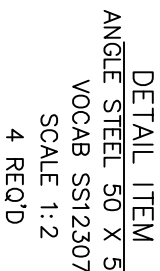
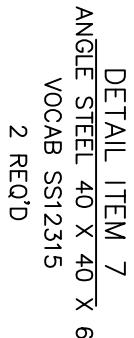
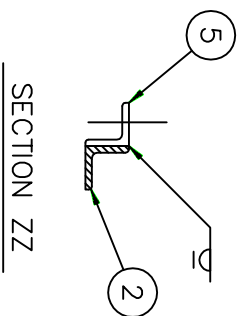
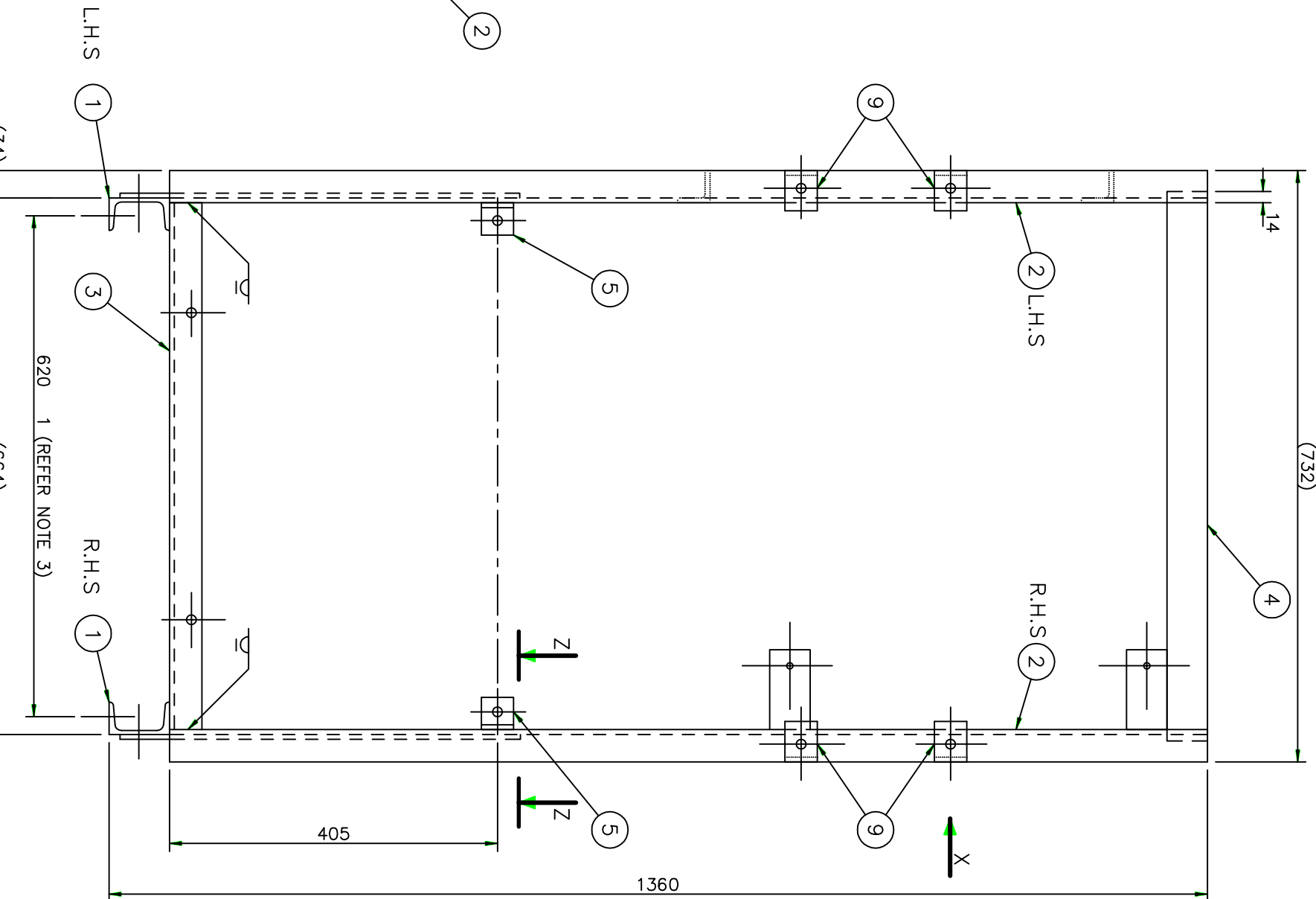
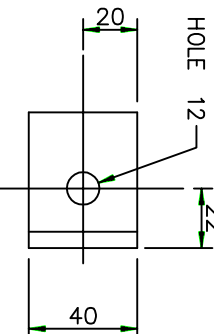
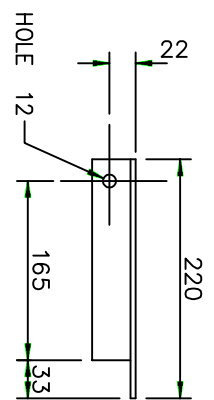
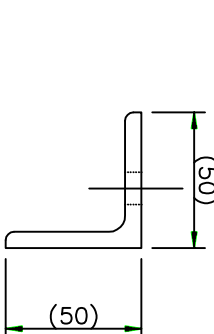
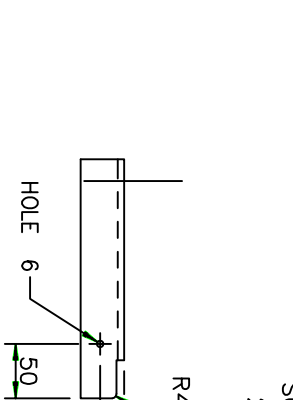
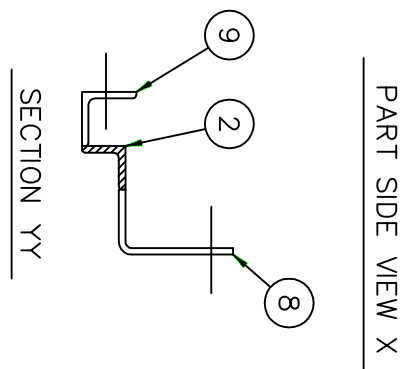
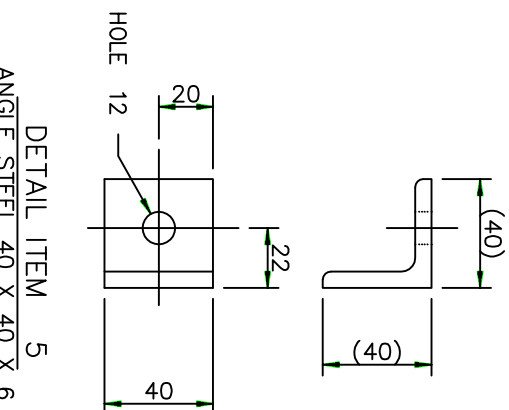
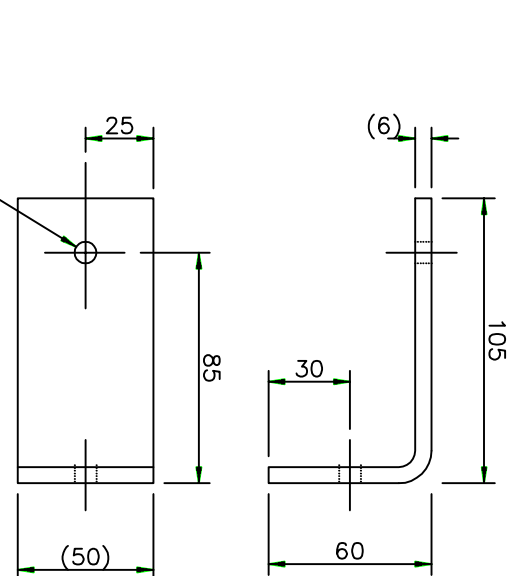
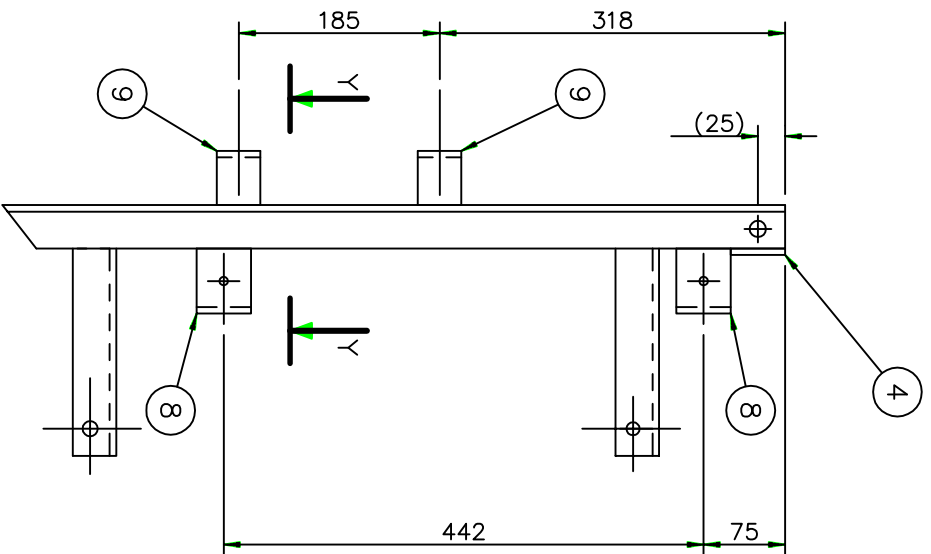
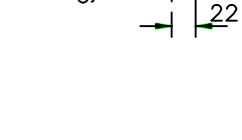
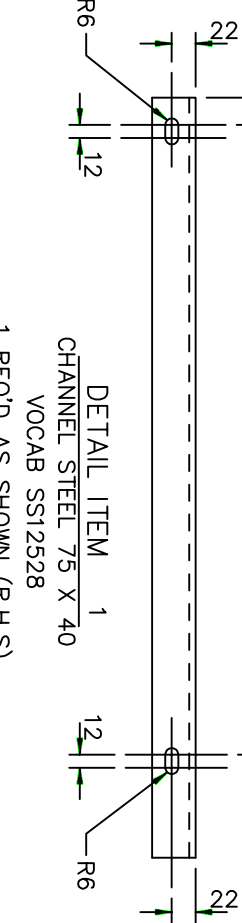
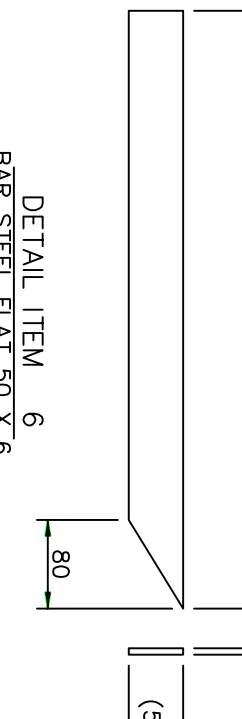
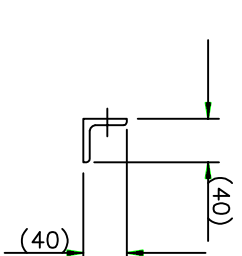
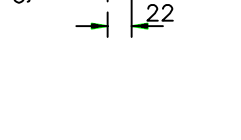
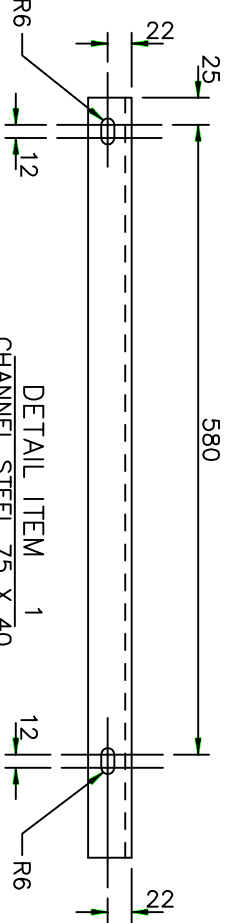
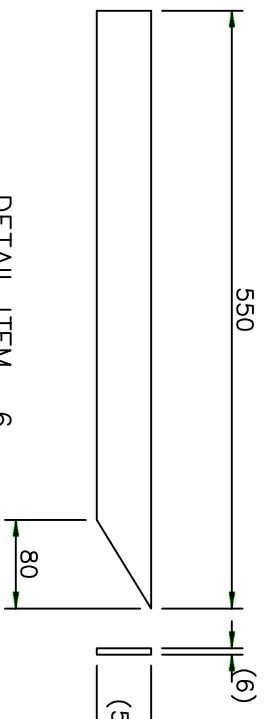
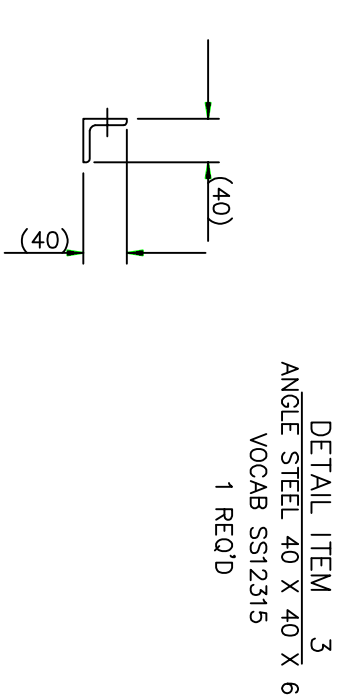
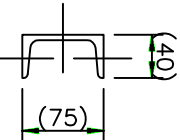
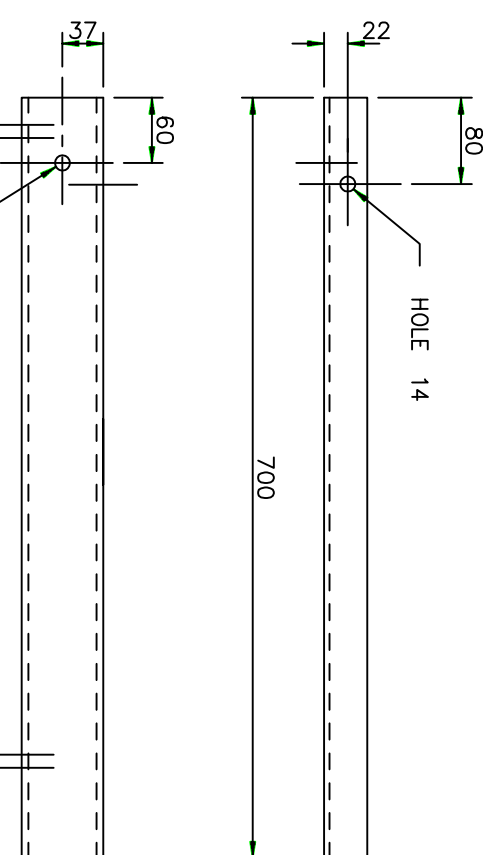
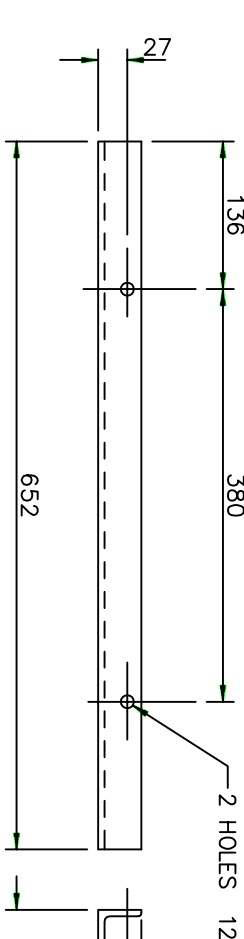
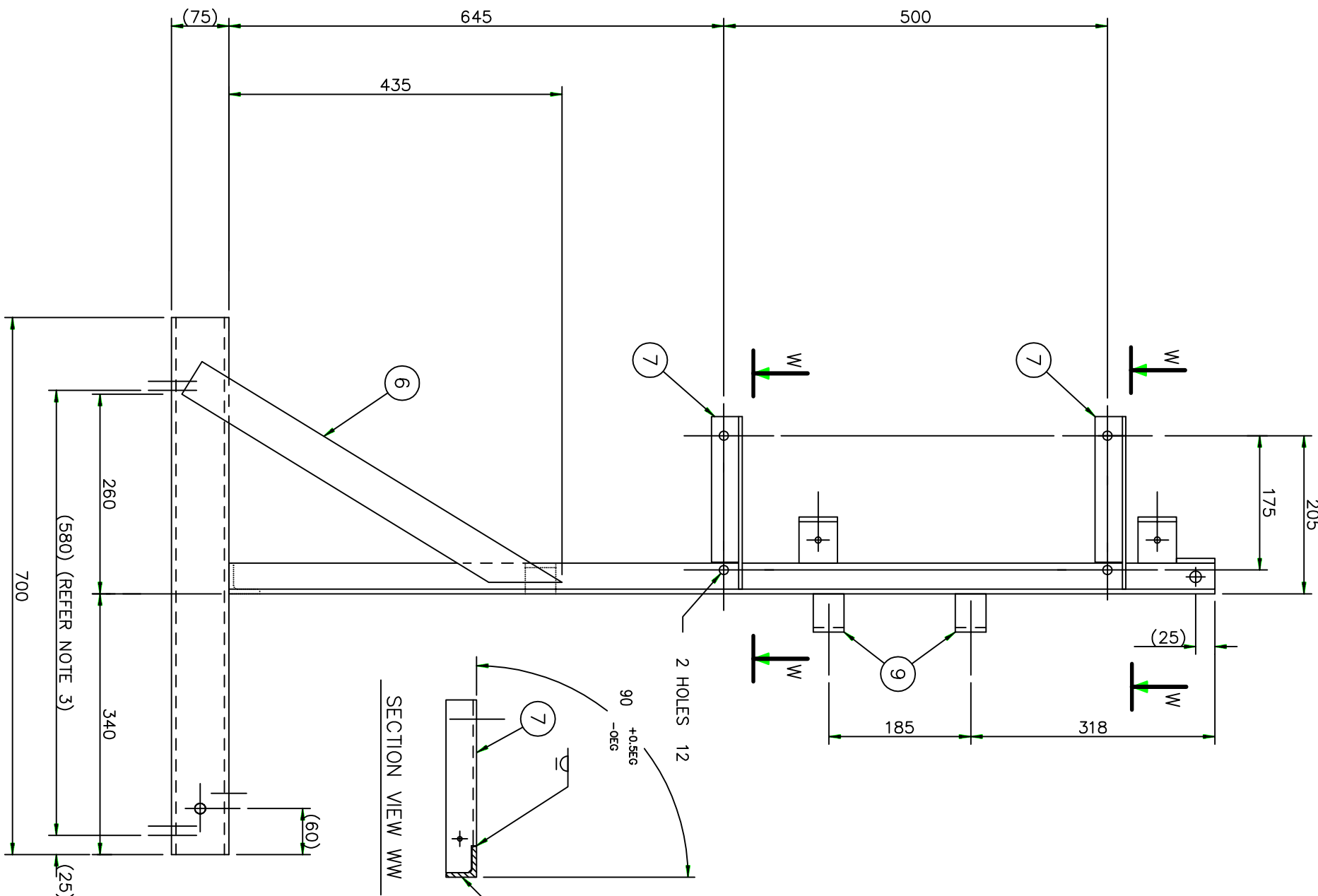


NOTES

- FRAME TO BE FULLY SEAL WELDED IN ACCORDANCE WITH AS 1554 GP. WELDS TO BE DRESSED FLUSH WHERE SHOWN THUS 
- FRAME TO BE ASSEMBLED SQUARE AND PARALLEL AS SHOWN.
- ENSURE 12 SLOTS IN BOTTOM FLANGE OF ITEM 1 ARE GEOMETRICALLY POSITIONED TO MAINTAIN A DIAGONAL DIMENSION OF 850 2.
- REMOVE ALL SHARP EDGES, MILL SCALE, WELDING SLAG AND SPATTER.
- FRAME ASSEMBLY TO BE HOT DIP GALVANISED IN ACCORDANCE WITH AS 1650.

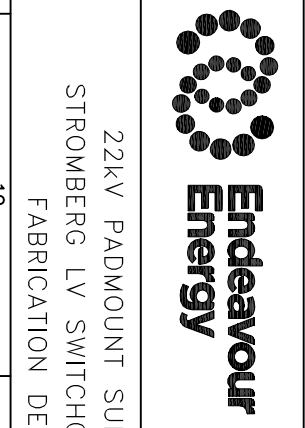


FRAME ASSEMBLY



AMENDMENTS			
A	ORIGINAL ISSUE		
J	R No.	940200	
DRN	0-12		
CH'D	0-12		
DATE	06-6-95		
JR No	950112		
2 HOLES DIA 6 DELETED FROM ITEM 2 L.H.S			
M.S.S.			

		
ORIGINAL SCALE 1:2 L.S	APPROVED C.Howat	
DRAWN P.L.Z		
DATE 13-1-95		
CH'D 0-12		



22kV PADMOUNT SUBSTATION
STROMBERG LV SWITCHGEAR FRAME
FABRICATION DETAIL

DO NOT SCALE DIMENSIONS IN MILLIMETRES		REFERENCE DRAWINGS	
22kV PM SUB STROMBERG LV SWITCHGEAR FRAME ARRGT		075412	
SUBSTATION DECOMPLEMENT WORK		14-02-95	
A1		078413	
SHEET No. 1 OF 1 SHEETS		B	