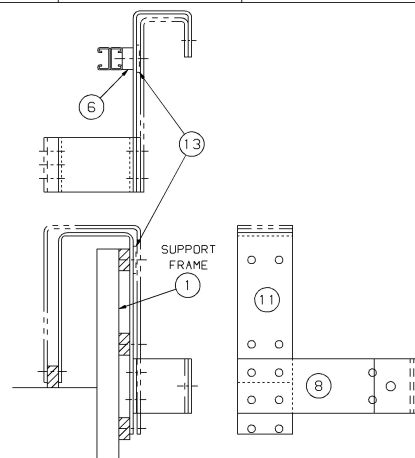




IMPORTANT: AFTER NYLON INSULATION IS REMOVED, BOLTED JOINT SURFACES ARE TO BE CLEANED USING STEEL WOOL OR FINE EMERY CLOTH.

NOTES

1. BOLTED JOINTS:
 - BEFORE TENSIONING, EACH BOLT IS TO BE LIBERALLY LUBRICATED WITH PENETROX 'A' OR PETROLEUM JELLY.
 - REFER TO TABLE AND BELOW FOR RELEVANT TORQUES.
2. DIMENSIONS MARKED THUS * ARE FOR DESIGN PURPOSES ONLY.
3. CABLE LUGS AND EXTENSION SUBBARS TO BOTTOM OF CIRCUIT BREAKER ARE TO BE COVERED USING ITEM 17
4. FINISH:
 - ASSEMBLE ITEM 9 TO 12
 - ASSEMBLE ITEM 8 TO 11 REFER DETAIL.
 - ASSEMBLE ITEM 7 TO 10
 - TENSION M12 BOLTS TO 35Nm.
 - FULLY INSULATE ABOVE THREE (3) ASSEMBLIES WITH A NYLON POWDER COATING PROTECTION.
 - REMOVE INSULATION WHERE SHOWN AND CLEAR OPEN BOLT HOLES.
 - INSULATION TO BE EQUIVALENT TO 0.6KV CONTINUOUS AND 2.0KV FOR 1 MINUTE.

Technical drawing of the front view of the 1000 Series 2000mm high cabinet. The drawing shows a tall cabinet with a base, a main body, and a top section. Dimensions are provided in millimeters: overall width is 580mm, base height is 450mm, main body height is 912mm, and top section height is 1320mm. The total height is 2682mm. Callouts 1 through 18 point to various components. A note "REFER NOTE 3" is present.



SHEET No 1 OF 7 SHEETS